# NR Line Product/Manual Catalog



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# NR Line

A New Choice For the Customer

# S.L.A. Surface

S.L.A. (Sandblasting with Large grit and Acid etching) · Higher bone-to-implant contact · Faster bone formation on the surface

# NR Lrne

# **NR Line Characteristics**

# NR Line Color Coding by Diameter

#### **Color Coding by Diameter**

Cover screw is not includ	led in the packag	je.			Unit: mm
Cap Cold	or	Yellow	Yellow	Green	Blue
<b>Fixture</b> NR Line (Mount Fre	e)				
	A Platform Diameter	3.2	3.6	3.6	4.3
	<mark>B</mark> Body Diameter	3.1	3.1	3.6	4.3
B	C L: 7B Bevel Height		2.0	2.0	2.0
	<b>C</b> L: 7, 9, 11, 13 Bevel Height	0.03	1.0	0.05	0.25
Selection Gui	deline	Anterior	Anterior	Premolar	Molar

Ø1.9 Ø1.9
 Ø1.9
 Ø1.9

NR Line

**Abutment Screw** 

#### **Simplified GBR procedure**

Ø1.6

• Easy application combined with simplified GBR procedure on narrow ridge

#### Double-threaded Design

• Sharpened thread design promotes better initial stability in soft bone

• Easy & fast insertion can be done due to double threaded straight body design





Firm & Stable Connection

(Internal 10° conical, square shaped connection)

Reduce the tendency of screw and

abutment fracture

**Narrow but Strong** 

Body Ø3.1 fixture for narrow ridges
High occlusal stress tolerance

 Stable connection with 10 degree taper and square design

Unit: mm, Scale 1 : 1.5

# **NR Line Fixture**



#### Body Ø 3.1 | Platform Ø 3.2

L	Art. No.	
7	GFX 30 <b>07 S</b>	
9	GFX 30 <b>09 S</b>	
11	GFX 30 11 S	13
13	GFX 30 <b>13 S</b>	Ø 3.1

07 09 11



Unit: mm, Scale 1 : 1.5

13



L	Art. No.
7	GFX 36 <b>07 BS</b>
7	GFX 36 <b>07 S</b>
9	GFX 36 <b>09 S</b>
11	GFX 36 11 S
13	GFX 36 13 S

**NR Line Fixture** 



#### Body Ø 3.1 | Platform Ø 3.6



#### Body Ø 4.3 | Platform Ø 4.3

L	Art. No.
7	GFX 43 07 BS
7	GFX 43 <b>07 S</b>
9	GFX 43 <b>09 S</b>
11	GFX 43 11 S
13	GFX 43 13 S



# **Cover Screw**

Ø 3.5

GCS36 and GFX3609S

Cover Screw

Application (Body Ø)	Art. No.
Ø3.1S	GCS 30
Ø3.1 / Ø3.6S / Ø4.3S	GCS 36



Unit: mm, Scale 1 : 1.5

Ø3.1 Ø3.5

# **Healing Abutment**

Single use only

Unit: mm, Scale 1 : 1.5



GHAB433545 and GFX3609S

#### Diameter Ø 3.1 / Ø 3.6

G/H	Art. No.
3.5	GBHA 31 <b>35</b>
0.5	GBHA 36 <b>05</b>
2.0	GBHA 36 20



Diameter	Ø3.7
----------	------

G/H	Н	Art. No.
0.5	3.0	GHAB 37 <b>05</b> 30
1.5	2.5	GHAB 37 <b>15</b> 25
3.5	4.5	GHAB 37 <b>35</b> 45
5.5	6.5	GHAB 37 <b>55</b> 65





G/H	Н	Art. No.
0.5	3.0	GHAB 43 <b>05</b> 30
1.5	2.5	GHAB 43 <b>15</b> 25
3.5	4.5	GHAB 43 <b>35</b> 45
5.5	6.5	GHAB 43 <b>55</b> 65



Diameter Ø 5.5

G/H	Н	Art. No.
0.5	3.0	GHAB 55 <b>05</b> 30
1.5	2.5	GHAB 55 <b>15</b> 25
3.5	4.5	GHAB 55 <b>35</b> 45
5.5	6.5	GHAB 55 <b>55</b> 65



X Square driver: Use no more than 5N·cm torque when screwing a cover screw to a fixture If square is worn, slot on the head of the product can be used to rotate it X Square driver: Use no more than 5N·cm torque when screwing a cover screw to a fixture If square is worn, slot on the head of the product can be used to rotate it

# **Healing Abutment**

Single use only

G/H

0.5

1.5

3.5

5.5

Diameter Ø 7.5

Diameter Ø 8.5

Diameter Ø 9.5

G/H

4.0

G/H

4.0

G/H

4.0

Diameter Ø 6.5

Н

2.5

4.5

6.5

Н

4.0

Н

Н



# **Prosthetic Procedure 1**

Impression Technique and Restoration Selection



% Square driver: Use no more than 5N-cm torque when screwing a cover screw to a fixture If square is worn, slot on the head of the product can be used to rotate it

**Cemented Restoration** 

# Dual Abutment [Square]

• Abutment screw is included

# Ø 5.5 5.5 G/H 2.0

Unit: mm, Scale 1 : 1.5

GDAB5520AS and GFX3609S

Diameter Ø3.7 | Square

G/H	Art. No.									
0.5	GDAB 37 05 AS(H)					0.0	FI B	5.5		
1.0	GDAB 37 10 AS(H)		HR	- H	711	10	М.	14-	010	3
2.0	GDAB 37 20 AS(H)		<u>N</u> +	μų.	TT.	III		G/H	Ĭ.	
3.0	GDAB 37 30 AS(H)		H.	W.	W.	W.	H.	W.		
4.0	GDAB 37 40 AS(H)	G/H	0.5	1.0	2.0	3.0	4.0	5.0		
5.0	GDAB 37 50 AS(H)									

Diameter Ø4.3 | Square



\* Note: It is recommended to keep the torque level at 20 N·cm to tighten the dual abutment with fixture

# Dual Abutment [Square]

• Abutment screw is included

Unit: mm, Scale 1 : 1.5

#### Diameter Ø5.5 | Square

G/H	Art. No.
0.5	GDAB 55 05 BAS(H)
1.0	GDAB 55 10 AS(H)
2.0	GDAB 55 20 AS(H)
3.0	GDAB 55 30 AS(H)
4.0	GDAB 55 40 AS(H)
5.0	GDAB 55 50 AS(H)





#### Diameter Ø6.5 | Square

G/H	Art. No.
0.5	GDAB 65 05 BAS(H)
1.0	GDAB 65 10 AS(H)
2.0	GDAB 65 20 AS(H)
3.0	GDAB 65 30 AS(H)
4.0	GDAB 65 40 AS(H)
5.0	GDAB 65 50 AS(H)





# Dual Abutment [Round]

Abutment screw is included

# Ø 5.5 5.5 G/H 2.0

Diameter Ø3.7 | Round

G/H	Art. No.									
0.5	GDAB 37 05 AR(H)					11	H.	5.5		-
1.0	GDAB 37 10 AR(H)		-	HR.	TU .	14	14-		80	3
2.0	GDAB 37 20 AR(H)		÷	τ	(i)I			G/H	Ĩ	
3.0	GDAB 37 30 AR(H)		W			W.	VII.	VII.	10000	
4.0	GDAB 37 40 AR(H)	G/H	0.5	1.0	2.0	3.0	4.0	5.0		
5.0	GDAB 37 50 AR(H)									

Diameter Ø4.3 | Round

G/H	Art. No.						THE T		
0.5	GDAB 43 05 BAR(H)			61 B	AL L	<i>A</i> H	5.5		-
1.0	GDAB 43 10 AR(H)	<i>H</i> <b>H</b>	H	/U	14	14		00	3
2.0	GDAB 43 20 AR(H)	÷.	μ.	TT.			G/F		
3.0	GDAB 43 30 AR(H)						VI .	11110	
4.0	GDAB 43 40 AR(H)	G/H 0.5	1.0	2.0	3.0	4.0	5.0		
5.0	GDAB 43 50 AR(H)								

Unit: mm, Scale 1 : 1.5



Abutment screw is included

Unit: mm, Scale 1 : 1.5

#### Diameter Ø5.5 | Round

G/H	Art. No.
0.5	GDAB 55 05 BAR(H)
1.0	GDAB 55 10 AR(H)
2.0	GDAB 55 20 AR(H)
3.0	GDAB 55 30 AR(H)
4.0	GDAB 55 40 AR(H)
5.0	GDAB 55 50 AR(H)



#### Diameter Ø6.5 | Round

G/H	Art. No.
0.5	GDAB 65 05 BAR(H)
1.0	GDAB 65 10 AR(H)
2.0	GDAB 65 20 AR(H)
3.0	GDAB 65 30 AR(H)
4.0	GDAB 65 40 AR(H)
5.0	GDAB 65 50 AR(H)



5.0

4.0

## **Abutment Level Impression Components**

Unit: mm, Scale 1 : 1.5

Comfort Cap					
Diameter	Art. No.	Ø 3 7	043	Ø 5 5	Ø 6 5
Ø3.7	GCC <b>37</b>	0 3.7	., Э.,	ý 5.5	0.5
Ø4.3	GCC 43				
Ø5.5	GCC 55				
Ø6.5	GCC <b>65</b>				

#### Impression Coping

Diameter	Art. No.
Ø3.7	GADH <b>37</b>
Ø4.3	GADH <b>43</b>
Ø5.5	GADH <b>55</b>
Ø6.5	GADH <b>65</b>

# Ø 3.7 Ø 4.3 Ø 5.5 Ø 6.5 Image: Second symplectic symplectes symplectes ymbox symplectic symplectic symplectic symplectic

#### Analog

Diameter	Art. No.
Ø <b>3.7</b>	GCAN <b>37</b>
Ø4.3	GCAN <b>43</b>
Ø5.5	GCAN 55
Ø6.5	GCAN <b>65</b>

Ø 3.7	Ø 4.3	Ø 5.5	Ø 6.5
		// 1	
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	-		
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# **Prosthetic Procedure 2**

#### Impression Technique and Restoration Selection

Dual / Dual Milling / Angled / Metal-Casting / Temporary Abutment



# **Fixture Level Impression Coping**

Impression coping screw is included with Impression coping

#### Impression Coping Pick-up Ø 3.7





Unit: mm, Scale 1 : 1.5

#### Impression Coping Pick-up Ø 4.3

Size	Туре	Art. No.
Short	Square	GDPU <b>43</b> 11 <b>S</b>
Short	Round	GDPU <b>43</b> 11 <b>R</b>
Middle	Square	GDPU <b>43</b> 13 <b>S</b>
Middle	Round	GDPU <b>43</b> 13 <b>R</b>
Long	Square	GDPU <b>43</b> 15 <b>S</b>
Long	Round	GDPU <b>43</b> 15 <b>R</b>

11.0

#### 

#### Impression Coping Pick-up Ø 5.5

-		-
Size	Туре	Art. No.
Short	Square	GDPU 55 11 S
Short	Round	GDPU 55 11 R
Middle	Square	GDPU 55 13 S
Middle	Round	GDPU 55 13 R
Long	Square	GDPU 55 15 S
Long	Round	GDPU 55 15 R





# **Fixture Level Impression Coping**

• Impression coping screw is included with Impression coping

Unit: mm, Scale 1 : 1.5

#### Impression Coping Pick-up Ø 6.5

Size	Туре	Art. No.
Short	Square	GDPU 65 11 S
Short	Round	GDPU 65 11 R
Middle	Square	GDPU <b>65</b> 13 <b>S</b>
Middle	Round	GDPU 65 13 R
Long	Square	GDPU 65 15 S
Long	Round	GDPU 65 15 R



#### Impression Coping Pick-up Screw

Size	Art. No.
Short	GDPS 11
Middle	GDPS 13
Long	GDPS 15



#### Analog

Application (Body Ø)	Art. No.
Ø3.1S	GDANR 30
Ø3.1 / Ø3.6S / Ø4.3S	GDANR 36



# **Fixture Level Impression Coping**

Impression coping screw is included with Impression coping

Impression Coping Transfer Ø 3.7

Size	Туре	Art. No.
Short	Square	GDTF <b>37</b> 11 <b>S</b>
Short	Round	GDTF 37 11 R
Middle	Square	GDTF <b>37</b> 13 <b>S</b>
Middle	Round	GDTF 37 13 R
Long	Square	GDTF <b>37</b> 15 <b>S</b>
Long	Round	GDTF <b>37</b> 15 <b>R</b>



Ø 4.3

Square

Ø 4.3

Round

13.0

13.0

Ø 4.3

Square

Ø 4.3

Round

15.0

15.0

Ø 4.3

Square

Ø 4.3

Round

110

Unit: mm, Scale 1 : 1.5

#### Impression Coping Transfer Ø 4.3

Size	Туре	Art. No.
Short	Square	GDTF 43 11 S
Short	Round	GDTF 43 11 R
Middle	Square	GDTF <b>43</b> 13 <b>S</b>
Middle	Round	GDTF 43 13 R
Long	Square	GDTF <b>43</b> 15 <b>S</b>
Long	Round	GDTF <b>43</b> 15 <b>R</b>

#### Impression Coping Transfer Ø 5.5

Size	Туре	Art. No.
Short	Square	GDTF 55 11 S
Short	Round	GDTF 55 11 R
Middle	Square	GDTF 55 13 S
Middle	Round	GDTF 55 13 R
Long	Square	GDTF <b>55</b> 15 <b>S</b>
Long	Round	GDTF 55 15 R





# **Fixture Level Impression Coping**

• Impression coping screw is included with Impression coping

Unit: mm, Scale 1 : 1.5

#### Impression Coping Transfer Ø 6.5

Size	Туре	Art. No.
Short	Square	GDTF 65 11 S
Short	Round	GDTF 65 11 R
Middle	Square	GDTF 65 13 S
Middle	Round	GDTF 65 13 R
Long	Square	GDTF <b>65</b> 15 <b>S</b>
Long	Round	GDTF 65 15 R





# Impression Coping Transfer Screw Size Art. No.

Size	Art. No.
Short	GDTS 11
Middle	GDTS 13
Long	GDTS 15



Analog

Application (Body Ø)	Art. No.
Ø3.1S	GDANR 30
Ø3.1 / Ø3.6S / Ø4.3S	GDANR 36



# **Dual Milling Abutment**

• Abutment screw is included



GMAB4320AS and GFX3609S

#### Diameter Ø 3.7

G/H	Туре	Art. No.	Ø
1.0	Square	GMAB 37 10 <b>AS</b>	
1.0	Round	GMAB 37 10 <b>AR</b>	- 1
2.0	Square	GMAB 37 20 <b>AS</b>	
2.0	Round	GMAB 37 20 <b>AR</b>	
3.0	Square	GMAB 37 30 <b>AS</b>	- Y
3.0	Round	GMAB 37 30 <b>AR</b>	Squ

Ø 3.7	Ø 3.7	Ø 3.7	Ø 3.7	Ø 3.7	Ø 3.7
LI10	τ1.0		0	3.	0.
Square	Round	Square	Round	Square	Round

Unit: mm, Scale 1 : 1.5

#### Diameter Ø 4.3

G/H	Туре	Art. No.
1.0	Square	GMAB 43 10 <b>AS</b>
1.0	Round	GMAB 43 10 <b>AR</b>
2.0	Square	GMAB 43 20 <b>AS</b>
2.0	Round	GMAB 43 20 <b>AR</b>
3.0	Square	GMAB 43 30 <b>AS</b>
3.0	Round	GMAB 43 30 <b>AR</b>



# **Dual Milling Abutment**

• Abutment screw is included

Unit: mm, Scale 1 : 1.5

#### Diameter Ø 5.5

G/H	Туре	Art. No.
1.0	Square	GMAB 55 10 <b>AS</b>
1.0	Round	GMAB 55 10 <b>AR</b>
2.0	Square	GMAB 55 20 <b>AS</b>
2.0	Round	GMAB 55 20 <b>AR</b>
3.0	Square	GMAB 55 30 <b>AS</b>
3.0	Round	GMAB 55 30 <b>AR</b>





Diameter Ø6.5

G/H	Туре	Art. No.
1.0	Square	GMAB 65 10 <b>AS</b>
1.0	Round	GMAB 65 10 <b>AR</b>
2.0	Square	GMAB 65 20 <b>AS</b>
2.0	Round	GMAB 65 20 <b>AR</b>
3.0	Square	GMAB 65 30 <b>AS</b>
3.0	Round	GMAB 65 30 <b>AR</b>





\* Note: It is recommended to keep the torque level at 20 N·cm to tighten the dual abutment with fixture

# Angled Abutment [15°]

• Abutment screw is included



GAAB154320AS and GFX3609S

#### Diameter Ø 3.7 | Angled 15°

G/H	Туре	Art. No.
1.0	Square	GAAB 15 37 10 <b>AS</b>
1.0	Round	GAAB 15 37 10 <b>AR</b>
2.0	Square	GAAB 15 37 20 <b>AS</b>
2.0	Round	GAAB 15 37 20 <b>AR</b>
3.0	Square	GAAB 15 37 30 <b>AS</b>
3.0	Round	GAAB 15 37 30 <b>AR</b>



Unit: mm, Scale 1 : 1.5



#### Diameter Ø 5.5 | Angled 15°

G/H	Туре	Art. No.
1.0	Square	GAAB 15 55 10 <b>AS</b>
1.0	Round	GAAB 15 55 10 <b>AR</b>
2.0	Square	GAAB 15 55 20 <b>AS</b>
2.0	Round	GAAB 15 55 20 <b>AR</b>
3.0	Square	GAAB 15 55 30 <b>AS</b>
3.0	Round	GAAB 15 55 30 <b>AR</b>





# Angled Abutment [15°]

```
• Abutment screw is included
```

Unit: mm, Scale 1 : 1.5

Diameter Ø 4.3 | Angled 15°

G/H	Туре	Art. No.
1.0	Square	GAAB 15 43 10 <b>AS</b>
1.0	Round	GAAB 15 43 10 <b>AR</b>
2.0	Square	GAAB 15 43 20 <b>AS</b>
2.0	Round	GAAB 15 43 20 <b>AR</b>
3.0	Square	GAAB 15 43 30 <b>AS</b>
3.0	Round	GAAB 15 43 30 <b>AR</b>





# Angled Abutment [25°]

• Abutment screw is included



GAAB254320AS and GFX3609S

#### Diameter Ø 3.7 | Angled 25°

G/H	Туре	Art. No.
1.0	Square	GAAB 25 37 10 <b>AS</b>
1.0	Round	GAAB 25 37 10 <b>AR</b>
2.0	Square	GAAB 25 37 20 <b>AS</b>
2.0	Round	GAAB 25 37 20 <b>AR</b>
3.0	Square	GAAB 25 37 30 <b>AS</b>
3.0	Round	GAAB 25 37 30 <b>AR</b>



Unit: mm, Scale 1 : 1.5



# Angled Abutment [25°]

Abutment screw is included

Unit: mm, Scale 1 : 1.5

#### Diameter Ø 4.3 | Angled 25°

G/H	Туре	Art. No.
1.0	Square	GAAB 25 43 10 <b>AS</b>
1.0	Round	GAAB 25 43 10 <b>AR</b>
2.0	Square	GAAB 25 43 20 <b>AS</b>
2.0	Round	GAAB 25 43 20 <b>AR</b>
3.0	Square	GAAB 25 43 30 <b>AS</b>
3.0	Round	GAAB 25 43 30 <b>AR</b>





#### Diameter Ø 5.5 | Angled 25°

Туре	Art. No.
Square	GAAB 25 55 10 <b>AS</b>
Round	GAAB 25 55 10 <b>AR</b>
Square	GAAB 25 55 20 <b>AS</b>
Round	GAAB 25 55 20 <b>AR</b>
Square	GAAB 25 55 30 <b>AS</b>
Round	GAAB 25 55 30 <b>AR</b>
	Type Square Round Square Round Square Round





# **Metal Casting Abutment**

• Abutment screw is included



#### Unit: mm, Scale 1 : 1.5



• Abutment screw is included.

Unit: mm, Scale 1 : 1.5



#### **Metal-Casting Abutment**

G/H	Туре	Art. No.
1.0	Square	GRAB 37 C <b>S</b>
1.0	Round	GRAB 37 CR
1.0	Square	GRAB 43 C <b>S</b>
1.0	Round	GRAB 43 CR





G/H	Туре	Art. No.
1.0	Square	GRAB 37 TS
1.0	Round	GRAB 37 TR
1.0	Square	GRAB 43 TS
1.0	Round	GRAB 43 TR





#### **Ti-Temporary Abutment**

G/H	туре	Art. NO.
1.0	Square	GRAB 37 TS
1.0	Round	GRAB 37 TR
1.0	Square	GRAB 43 TS
1.0	Round	GRAB 43 TR

Unit: mm, Scale 1 : 1.5

# **Prosthetic Procedure 3**

Impression Technique and Restoration Selection



# **Screw Abutment**





**Delivery Holder** 

GSAB5020A and GFX3609S

#### Diameter Ø 5.0

G/H	Art. No.
0.5	GSAB 50 <b>05</b> BA
1.0	GSAB 50 <b>10</b> A
2.0	GSAB 50 <b>20</b> A
3.0	GSAB 50 <b>30</b> A
4.0	GSAB 50 <b>40</b> A
5.0	GSAB 50 <b>50</b> A





\*\* Note: It is recommended to keep the torque level at 20 N·cm to tighten the dual abutment with fixture

# **Angled Screw Abutment**

# 20° ± G/H 1.0 2.0

GAOS5010A and GAOB432020AS and GFX3609S

#### **Base Abutment**

Diameter	Angle	Art. No.
Ø4.3	10°	GAOB 43 20 10 AS
Ø <b>4.3</b>	10°	GAOB 43 20 10 AR
Ø <b>4.3</b>	20°	GAOB 43 20 <b>20 AS</b>
Ø <b>4.3</b>	20°	GAOB 43 20 20 AR
Ø <b>4.3</b>	30°	GAOB 43 20 30 AS
Ø4.3	30°	GAOB 43 20 30 AR



#### Screw Cap

G/H	Art. No.
1.0	GAOS 50 10 A
2.0	GAOS 50 <b>20</b> A
3.0	GAOS 50 <b>30</b> A



#### **Healing Abutment**

G/H	Art. No.
1.0	GAOC 50 <b>10</b> A
2.0	GAOC 50 <b>20</b> A
3.0	GAOC 50 <b>30</b> A





Unit: mm, Scale 1 : 1.5

# **Screw Abutment Impression Components**

Unit: mm, Scale 1 : 1.5

## Impression Coping Pick-up | Bridge

Diameter	Art. No.
Ø5.0	GSPU <b>50</b>



Ø 5.0

2

Impression Coping Transfer   Bridge	
Diameter	Art. No.
Ø5.0	GSTF <b>50</b>

## Impression Coping Screw

Туре	Art. No.
Pick-up	GSPS <b>09</b>
Transfer	GSTS <b>09</b>



#### Comfort Cap

Diameter	Art. No.
Ø5.0	GSCC 50

# Ø 5.0

#### **Polishing Protector**

Diameter	Art. No.
Ø5.0	GSPP <b>50</b>

Ø 5.0

XNote: It is recommended to keep the torque level at 20 N-cm to tighten the dual abutment with fixture



# **Mini Ball Attachment**

# Ø 4.05 G/H 2.0

BPF3 and GBAB3520 and GFX3609S

#### **Mini Ball Abutment**

G/H	Art. No.
1.0	GBAB 35 <b>10</b>
2.0	GBAB 35 <b>20</b>
3.0	GBAB 35 <b>30</b>
4.0	GBAB 35 <b>40</b>
5.0	GBAB 35 <b>50</b>



Unit: mm, Scale 1 : 1.5

#### Mini Ball Impression Coping

GICA

# Ø 4.0 5.0

Mini Ball Analog

BANL

Art. No. GBIC3L GBIC2L	
---------------------------	--

#### Female Socket

Socket Spacer

	BPF3 (300~500gf)
Art. No.	BPF2 (500~700gf)



# **Angled Mini Ball Attachment**

Unit: mm, Scale 1 : 1.5



GAOB4310A and GAOB432010AS and GFX3609S

**Base Abutment** 

Diameter	Angle	Art. No.
Ø4.3	10°	GAOB 43 20 10 AS
Ø4.3	10°	GAOB 43 20 10 AR
Ø4.3	20°	GAOB 43 20 20 AS
Ø4.3	20°	GAOB 43 20 20 AR
Ø4.3	30°	GAOB 43 20 30 AS
Ø4.3	30°	GAOB 43 20 30 AR

10° 20° 10° 20° 1 ł Round Square Round Square 30° 30° 1 Round Square

#### Mini Ball Cap

G/H	Art. No.
1.0	GAOB 4310 A
2.0	GAOB 43 20 A
3.0	GAOB 43 30 A



Angled Overdenture Screw

GAOSC1619



# **Magnetic Attachment**

# 0.5 Ø 4.5 G/H 2.0

MGT4520D and GMK4520D and GFX3609S

Ø 4.5

#### **Magnetic Assay**

Application	Diameter	Н	Art. No.
MKP45D	Ø4.5	2.0	MGT 45 20 D
MKP55D	Ø4.5	2.0	MGT 55 <b>20 D</b>



Ø 4.5

2.5 2.0 Retention Force 750gf

Ø 4.5

Unit: mm, Scale 1 : 1.5

#### Implant Keeper Diameter Ø 4.5

G/H	Art. No.
1.0	GMK 45 10 D
2.0	GMK 45 <b>20 D</b>
3.0	GMK 45 <b>30 D</b>
4.0	GMK 45 <b>40 D</b>
5.0	GMK 45 <b>50 D</b>

#### Implant Keeper Diameter Ø 5.5

G/H	Art. No.
1.0	GMK 55 <b>10 D</b>
2.0	GMK 55 <b>20 D</b>
3.0	GMK 55 <b>30 D</b>
4.0	GMK 55 <b>40 D</b>
5.0	GMK 55 <b>50 D</b>



Ø 4.5

Ø 4.5

# **Surgical Kit**



#### **NRLine Surgical Kit**

#### GXIFK





# **Stopper Kit**

# Image: Second second





# **Prosthetic Kit**









Unit: mm, Scale 1 : 1

#### First Guide Drill

Diameter	L	Art. No.
Ø2.6	29	GXLD 22 29
Ø <b>2.6</b>	31	GXLD 22 31
Ø <b>2.6</b>	35	GXLD 22 35



#### **Final Drill**

Dia ana atau	I	Aut NL-
Diameter	L	Art. No.
Ø <b>2.95</b>	29	GXFH 30 29
Ø3.35	29	GXFH 36 <b>29</b>
Ø3.95	29	GXFH 43 <b>29</b>
Ø4.75	29	GXFH 50 <b>29</b>



#### **Final Drill**

Diameter	L	Art. No.
Ø2.95	31	GXFH 30 <b>31</b>
Ø3.35	31	GXFH 36 <b>31</b>
Ø3.95	31	GXFH 43 31
Ø4.75	31	GXFH 50 <b>31</b>



#### **Final Drill**

Diameter	L	Art. No.
Ø <b>2.95</b>	35	GXFH 30 <b>35</b>
Ø3.35	35	GXFH 36 <b>35</b>
Ø <b>3.95</b>	35	GXFH 43 35
Ø4.75	35	GXFH 50 <b>35</b>



# Drill

### Final Drill | Option

Diameter	L	Art. No.
Ø2.95	35	GXFD 30 35
Ø3.35	35	GXFD 36 <b>35</b>
Ø3.95	35	GXFD 43 35
Ø4.75	35	GXFD 50 35



#### Countersink

Diameter	L	Art. No.
Ø6.0	29	GXCS 50 29 W





#### Unit: mm, Scale 1 : 1

Unit: mm, Scale 1 : 1

# Instrument

Unit:	mm,	Scale	1	:	1
-------	-----	-------	---	---	---

#### Stopper | For final drill 3035, 3635

Drilling Depth	L	Art. No.
13	5.6	GXDST 13
11	7.6	GXDST 11
9	9.6	GXDST 09
7	11.6	GXDST 07
5	13.6	GXDST 05



#### Stopper | For final drill 4335, 5035

Drilling Depth	L	Art. No.
13	5.6	GXDST 13 L
11	7.6	GXDST 11 L
9	9.6	GXDST 09 L
7	11.6	GXDST 07 L
5	13.6	GXDST 05 L



#### Adapter

Туре	L	Art. No.
Hand-piece	27	GXID 27 H
	30	GXID 30 H
	32	GXID 32 H
Ratchet	24	GXID 24 W
	26	GXID 26 W
	29	GXID <b>29</b> W



32



# Instrument

#### Parallel Pin

Diameter	L	Art. No.
Ø4.3	23.6	GXPP 162243



17.3

#### Path Pin

L	Art. No.
17.3	GXMFPA

#### Square Driver

Туре	L	Art. No.
Hand-piece	25	GXSD <b>25</b> H
Ratchet	15	GXSD 15 W
	21	GXSD 21 W
	25	GXSD 25 W
	28	GXSD 28 W



#### **Drill Extension**

XDE



## Instrument

	Unit: mm, Scale 1 : 1	
Adapter for Screw Abutment		Rea
GXSA21W	21	
Adapter for Ball Abutment		
GXBA21W	21	Rea
Ratchet		
GXRCA	YF Dentium RATCHET	Rea
Torque Wrench   Scale 1:0.7		
GXNTW	Dentium 1 00 00 00 00 00 00 00 00 00 0	Rea

#### Depth Gauge

#### GXDGL

\* Note: One side of Depth Gauge measures the osteotomy depth and the other side measures the gingival height from the top of the implant



# **Prosthetic and Laboratory Instrument**

Unit: mm, Scale 1 : 1

#### Reamer Guide for Dual Abutment

Art. No.	
GDRG 37	
GDRG 43	
GDRG 55	
GDRG 65	



#### Reamer Guide for Screw Abutment

GSRG



Reamer

GSRM



#### **Reamer Handle**

CRH





# Surgical Drill Sequence

**Drilling Sequence Guide** 





# SURGICALMANUAL

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# **Drilling Depth Guide (Bone Level)**

#### **Determination of Fixture Top Level**



Top level of fixture needs to be located 0.5mm below the marginal crestal bone level to minimize bone loss after implantation.





#### **Depth Indication**



Use the depth gauge after first guide drill to check depth of drilling.Place the depth gauge against the wall of the osteotomy.



# **Drilling Depth Guide (Bone Level)**



# **Drilling Depth Guide (Tissue Level)**



#### Hybrid zone for bone & soft tissue

When there is bone loss, it can be applied with tissue level.
When implanting with tissue level, only countersink can be omitted in the process of bone level drilling.
Compatible with bone & tissue level





# **Fixture Connection**







Caution When opening the fixture pack, hold the fixture container upward and engage the adapter into the fixture.





20rpm / 35N·cm











Adapter Adapter



# **Installation Procedure & Warnings**

#### Cover Screw



By square driver

**Healing Abutment** 

Cover screw (GCS36) connection







By square driver

Healing Abutment connection

Healing Abutment (GHAB371525) connection in thin gingiva

#### Warnings

Dental Implant surgery and restoration involve complex dental procedures. Appropriate and adequate training in proper technique is strongly recommended prior to use.

- Improper medical examination and/or treatment plan can result in implant failure and/or loss of supportive bone.
- Improper initial stability and/or excessive occlusal forces during healing period may lead to osseointergration failure.
- Excessive insertion torque may lead to mechanical failure or implant biologic failure due to bone compression and necrosis.
- When forces or loads are greater than its design, implant or abutment fracture could happen. Therefore clinicians should make careful decisions with regards to clinical treatment planning to minimize the risk of fracture. Appropriate implant quantity, occlusal interface and a nightguard are essential. Potential excessive loading conditions may include the following:
- 01 Inadequate number of implants are placed.
- 02 Implant width and/or length are inappropriate for a treatment site.
- 03 Prosthesis which has excessive cantilever length due to inadequate biomechanical design
- 04 Continuous occlusal force are generated by incomplete connection between implant and abutment and/or abutment screw loosening.
- 05 Metal Casting Abutment angles are greater than 30° from the vertical axis of the implant.
- 06 Occlusal interferences causing excessive lateral forces
- 07 Patient parafunctions such as bruxism
- 08 Inadequate dental laboratory casting procedures
- 09 Improper prosthesis fit
- 10 Trauma from patient habits or accidents
- 11 Excessive marginal bone loss caused by inadequate bone width and/or advanced peri-implantitis.

# **Surgical Kit Maintenance**

#### **Manual Cleaning and Sterilization Procedure**

It is important to use protective clothing and face shield while cleaning contaminated instruments. Always wear protective glasses, mask, gloves, etc. for your safety.

#### Cleaning

- 1 Rinse instruments immediately after use under running tap water (<40°C) for a minimum of one (1) minute to remove all debris including extraneous body fluids, bone debris and tissue.
- **2** Soak all instruments immediately after rinsing in an enzymatic cleaning solution\* for 10 to 20 minutes (Do not soak overnight).
  - \* Follow manufacturer's instructions and observe recommended cleaning solution concentrations (enzymatic detergent with a pH level between 7-10 and temperature not to exceed 40°C). Do not use incompatible cleaning solutions to clean instruments.
- **3** For internal irrigation drills, use a 1mL syringe and a 25 gauge needle to clean the drill irrigation hole with a minimum of 0.2 mL of the prepared cleaning solution. Repeat this step two (2) more times for a total of three (3) rinses.
- 4 Scrub with a soft brush for a minimum of 1 (one) minute to remove any debris inside the drill irrigation hole.
- **5** Rinse the instruments under running tap water (<40°C) for a minimum of 1 minute. Use a 1mL syringe and a 25 gauge needle with a minimum of 0.2 mL of tap water to forcefully flush inside the drill irrigation hole. Repeat flushing of drill irrigation hole two (2) more times for a total of three (3) flushings.
- **6** Place instruments into an ultrasonic cleaner with neutral detergent\*\*. Keep instruments inside the ultrasonic bath for 15 minutes using a frequency of 25-50 kHz. Ensure multiple instruments placed within the bath remain separated.
- \*\* Follow manufacturer's instructions and observe recommended neutral detergent solution concentrations (neutral detergent with a pH level between 7-10 and temperature not to exceed 40°C). Do not use incompatible neutral detergent solutions to clean instruments.
- 7 Rinse instruments thoroughly with running tap water (<40°C) for a minimum of 1 (one) minute until all traces of neutral detergent solution are removed. Rinse inside drill irrigation hole using a 1mL syringe and a 25 gauge needle with a minimum of 0.2 mL of tap water. Repeat rinsing drill irrigation hole two (2) more times for a total of three (3) rinses.
- 8 Gently wipe instruments with a soft lint-free cloth or place the instruments in a drying cabinet (60°C for less than 10 hours) until fully dry. Blow residual water from drill irrigation hole using a 1mL syringe and a 25 gauge needle. Visually inspect instruments in a well-lit area to ensure they are clean, dry and free of residue.
- 9 Clean instrument trays with a germicidal cleaner prior to returning instruments into Kit.
- **10** Always check for damage or corrosion after rinsing and drying.

#### **Sterilization**

Dentium recommends either the Pre-vacuum or Gravity autoclave methods for sterilization under the conditions described below. However, autoclave performance can affect the efficacy of this process. Healthcare facilities should validate their sterilization processes employing the actual equipment and operators that routinely sterilize instruments.

All autoclaves/sterilizers should be regularly validated, maintained and checked in accordance with EN 285/EN 13060, EN ISO 17665, ANSI AAMI ST79 to ensure compliance with these and related standards. Make sure packaging is suitable for steam sterilization.

#### **Recommended Sterilization Parameters**

Method-Moist Heat Sterilization	Pre-vacuum	Gravity
Set Point Temperature	132 °C	132 °C
Exposure time	4 minutes	30 minutes
Drying time	20 minutes	40 minutes

# PROSTHESIS MANUAL

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## **Understanding the Implant and Prosthesis**



#### Firm & Stable Connection

• The tapered conical square connection between implant and abutment interface provides hermetic sealing.

• The biological connection distributes the load to the fixture evenly. Therefore it may minimize bone loss.

• All implant diameters share the same internal connection. One abutment screw fits all abutments and fixtures.

Types of Abutment (Abutments are available in various diameters & gingival heights)

Dual Abutment	 Abutment level
<ul> <li>Dual Abutment</li> <li>Dual Milling Abutment</li> <li>Angled Abutment (15°/25°)</li> <li>Metal-Casting Abutment</li> <li>Temporary Abutment</li> </ul>	Fixture level
• Screw Abutment • Angled Screw Abutment (10°/ 20°/ 30°)	 Screw retained (Abutment level)
• Mini Ball Attachment • Angled Mini Ball Attachment • Magnetic Attachment	 For denture use

# **Types of Abutment**



• Straight abutments are Dual and Milling Abutment.

• Depending on the insertion angle and position of the fixture, the Angled or Metal-Casting / Temporary Abutment may be used.

• The Screw Abutment can be used when prosthesis retrieval is anticipated.

#### **Selection Guideline**



# **Dual Abutment**



• It is possible to take an impression at both fixture level and abutment level.

- If the abutment selection is made in the mouth, gauge the thickness of gingiva with depth gauge to decide the appropriate abutment gingival height.
- For abutment level impressions, the impression is taken with the snap cap.
- When using the Dual Abutment with abutment level impression, it remains in the mouth after the impression is taken.
- For fixture level impressions, the abutment selection takes place on the master model.
- For fixture level impressions, a precise positioning jig for abutment may be required.
- Either square or round abutments may be used, according to operators preference.

\* If a cement retained restoration requires retrieval, cutting a hole in the occlusal surface would allow access to the screw to permit removal.

#### Square / Round

	Square	Round
Positioning Jig	Unnecessary	Required
Radiograph	Required	Unnecessary

#### **Dual Abutment (Square / Round)**

Diameter	G/H	Vertical Angle	H
Ø3.7	0.5mm, 1.0mm, 2.0mm, 3.0mm, 4.0mm, 5.0mm	3.5°	
Ø4.3	0.5mm, 1.0mm, 2.0mm, 3.0mm, 4.0mm, 5.0mm	5°	
Ø5.5	0.5mm, 1.0mm, 2.0mm, 3.0mm, 4.0mm, 5.0mm	6°	
Ø6.5	0.5mm, 1.0mm, 2.0mm, 3.0mm, 4.0mm, 5.0mm	7°	

## **Dual Milling / Angled / Temporary / Metal-Casting Abutment**







**Dual Milling Abutment** 

Angled Abutment

**Temporary Abutment** 







Metal-Casting Abutment

#### **Angled Abutment**

• The Angled Abutment is recommended when the restoration path of insertion is unfavorable in either anterior or posterior sites. • Retention force can be increased through milling process.

#### **Metal-Casting Abutment**

• Equivalent results for a fraction of the price. • Our highly affordable metal alloy replaces expensive gold to alleviate financial burden to all.

#### **Temporary Abutment**

A°

• Temporary Abutments are available with titanium.

• The titanium abutment comes in square and ronud both with a gingival height of 1.0mm.



## Dual Milling / Angled / Temporary / Metal-Casting Abutment

#### Fixture Level Abutment (Square / Round)

Ak	outment		Diameter	G/H	Angle
			Ø3.7	1.0mm 2.0mm 3.0mm	
Dual Milling	Л	Л	Ø4.3	1.0mm 2.0mm 3.0mm	
Abutment	Square	Round	Ø5.5	1.0mm 2.0mm 3.0mm	X
			Ø6.5	1.0mm 2.0mm 3.0mm	
	Angled Abutment	Round	Ø3.7	1.0mm 2.0mm 3.0mm	15° / 25°
Angled Abutment			Ø4.3	1.0mm 2.0mm 3.0mm	15° / 25°
	Square		Ø5.5	1.0mm 2.0mm 3.0mm	15°/25°
Metal-Casting		Round	Ø3.7	1.0mm	
Abutment	Square		Ø4.3	1.0mm	X
Temporary Abutment Square Round	Ø3.7	1.0mm	Y		
	Square	Round	Ø4.3	1.0mm	^

# **Screw Abutment**



If prosthesis repair is anticipated, use of a Screw Abutment retained prosthesis enables easy retrieval.

• Useful for connecting multiple units or when there is a preference for a screw retained prosthesis.

• Useful when respective long axes of implants differ.

Each side tapers by 30° and this permits up to 60° divergence between two abutments.

• Useful when the prognosis of an adjacent restoration is not ideal thus permitting easy retrieval and modification of the restoration.

#### Ti-Retaining Screw (1.6mm - body diameter)

Can minimize screw loosening due to increased approximal space.
Can endure various kinds of masticatory force.



#### **Screw Abutment**

Diameter	G/H	
Ø5.0	0.5mm, 1.0mm, 2.0mm, 3.0mm, 4.0mm, 5.0mm	

#### Angled Screw Abutment

Diameter G/H		Angle
Ø4.3	1.0mm, 2.0mm, 3.0mm	10°/20°/30°



# **Points to Consider in Abutment Selection**

**Considerations in Selecting an Abutment** 

- Esthetic requirement
- Implant angulation
- Implant location
- Fixture installation depth (Gingival height)
- Interarch distance
- Prosthesis type
- Dentist & dental technician's preference

#### Impression of Implant

According to the case the impression can be taken at abutment or fixture level.

Fixture Level	Abutment Level	
1 Dual Abutment	1 Dual Abutment	
2 Dual Milling Abutment	2 Screw Abutment	
3 Angled Abutment (15° / 25°)	3 Angled Screw Abutment (10° / 20° / 30°)	
4 Metal-Casting Abutment		
5 Temporary Abutment (Titanium)		

#### Abutment Impression Recommendation

Dual Abutment	Cementation type, screw-cementation type	Fixture level impression or abutment level impression
Dual Milling Abutment	Cementation type, screw-cementation type	Fixture level impression
Angled Abutment	Cementation type, screw-cementation type	Fixture level impression
Screw Abutment	Screw retained type	Abutment level impression
Metal-Casting Abutment	Cementation type, screw-cementation type	Fixture level impression
Temporary Abutment	Cementation type, screw-cementation type	Fixture level impression

# **Prosthetic Procedure 1**

Impression Technique and Restoration Selection

#### **Dual Abutment**



**Cemented Restoration** 

# **Abutment Level-** Dual Abutment

#### **Clinical Procedure**



Chairside





Remove the Healing Abutment after formation of soft tissue.



Retighten after 15 minutes tighten it to 20N·cm.



Seat the plastic cap over the abutment.



[Multiple Units]

and gingival height.



Impression taking



Cap comes off into the impression.



Fabrication of provisional restoration or insertion of comfort cap

# **Abutment Level-** Dual Abutment

[Multiple Units]

#### Laboratory Procedure



Labside







Insertion of abutment level analog into impression

Make sure analog seats securely into the impression cap (line up the flat side of analog to the flat side of the cap).





Fabrication of master cast





Completion of wax-up



Fabrication of burn-out cylinder and plastic bar in preparation for wax-up



Consider distance of opposing teeth, modify burn-out cylinder to its proper



height if needed.

Fabrication of metal framework



# Abutment Level- Dual Abutment



Trimming of the extended margin by using the rubber wheel





Metal framework after removal of "Lip"

[Multiple Units]

Final prosthesis

SCRP: Once an access hole has been created, it can be converted to a SCRP (Screw & Cemented Retained Prosthesis).



Access hole is made when burn-out

cylinder is used to do the wax-up.

Metal framework

Porcelain build-up

Extended margin around the metal framework due to 'snap-on' mechanism



Eliminate the lip remnant caused by 'snap-on' mechanism by reamer.



Metal framework after removal of "Lip"





Metal framework

# **Prosthetic Procedure 2**

Impression Technique and Restoration Selection

Dual / Dual Milling / Angled / Metal-Casting / Temporary Abutment





Final prosthesis

# Fixture Level [Pick-up Type]- Dual Abutment



# Fixture Level [Pick-up Type]- Dual Abutment

[Multiple Units]

#### Laboratory Procedure



Labside







Connect a proper abutment.



impression coping.

After surveying of abutment, milling is possible if necessary.





Fabrication of the cap with pattern resin







Final prosthesis













# Fixture Level [Pick-up Type]- Dual Abutment

Chairside





Use positioning jig to transfer the abutment in model to oral cavity then tighten it to 20N·cm. Retighten after 15 minutes.

Insertion of the final prosthesis and occlusal adjustment

\* In the process of seating the prosthesis, the prosthesis can be rebounded by gingival tissue. In this case it is advised to apply occlusal load on the prosthesis for 10~15 minutes.

#### SCRP- Labside



Use positioning jig to transfer the

abutment in model to oral cavity then

tighten it to 20N·cm. Retighten after 15 minutes.

SCRP- Chairside

Formation of access hole with long transfer coping screw



Final prosthesis







Insertion of final prosthesis and adjustment of occlusion

\* In the process of seating the prosthesis, the prosthesis can be rebounded by gingival tissue. In this case it is advised to apply occlusal load on the prosthesis for 10~15 minutes.



[Multiple Units]

[Multiple Units]



Chairside







Second stage surgery (Uncovering)

Soft tissue formed around Healing Abutment

Transfer type impression coping







Injection of impression material



the same diameter as Healing Abutment

Impression taking



Inner side of the impression

# **Fixture Level** [Transfer Type]- **Dual Abutment**

[Multiple Units]

#### Laboratory Procedure



#### Labside



Impression coping and analog connection. And insert impression coping into the impression.



Make sure the impression coping is fully seated into the impression.



Fabrication of master cast

Selection of Dual Abutment of proper

diameter and gingival height



Verify by surveying the selected abutment. (Milling of the abutment is possible if necessary)



Soft tissue model

Measuring gingival height with depth gauge



Fabrication of positioning jig

# Fixture Level [Transfer Type]- Dual Abutment

[Multiple Units]







Seat the cap with pattern resin

Completion of wax-up

Completion of metal framework







Use positioning jig to transfer the abutment in model to oral cavity then tighten it to 20N⋅cm. Retighten after 15 minutes.





#### Insertion of final prosthesis, and adjustment of occlusion. Prior to cementation, place wax into abutment screw hole to protect screw head.

SCRP-Labside



Make an access hole in the resin cap by using the long transfer coping screw.



Final prosthesis





Metal framework

#### SCRP- Chairside



Use positioning jig to transfer the abutment in model to oral cavity then tighten it to 20N·cm. Retighten after 15 minutes.



Insertion of final prosthesis and occlusal adjustment. Place wax into screw hole of the abutment prior to sealing with composite.

\* In the process of seating the prosthesis, the prosthesis can be rebounded by gingival tissue. In this case it is advised to apply occlusal load on the prosthesis for 10~15 minutes.

# **Fixture Level** [Transfer Type]- Dual Milling Abutment



#### Chairside









g Abutment Placement of impression coping with the same diameter as Healing Abutment





Laboratory Procedure

# Impression taking



inside of impression is observable. (Traces of impression coping on the inner surface of impression)

# **Fixture Level** [Transfer Type]- Dual Milling Abutment

[Single Unit]

#### Labside







Impression coping and analog connection and insert impression coping into the impression.

Soft tissue model

1

Master cast





Selection of appropriate Dual Milling Abutment

Abutment after milling process

Fabrication of positioning jig

Fabrication of pattern resin cap

Final prosthesis





Metal framework

Chairside





Use positioning jig to transfer the

abutment in model to oral cavity then

tighten it to 20N-cm. Retighten after 15 minutes.



Insertion of final prosthesis and occlusal adjustment

\* In the process of seating the prosthesis, the prosthesis can be rebounded by gingival tissue. In this case it is advised to apply acclusal load on the prosthesis for 10~15 minutes.



# Fixture Level [Pick-up Type]- Angled Abutment



Modification

Framework Wax-up

**Final Restoration** 

Cementation

Angled Abutment

Connection

Lab Analog Connection

# **Fixture Level** [Pick-up Type]- Angled Abutment [Single Unit] Labside Impression coping with analog Soft tissue formation and fabrication of Unscrew then separate impression connections master model from the model. Select an Angled Abutment. Modification of Angled Abutment Master cast & fabrication of positioning jig Wax-up Fabrication of pattern resin cap Metal or zirconia framework Chairside Final prosthesis Insertion of the Angled Abutment

using positioning jig

Insertion of final prosthesis and occlusal adjustment

# Fixture Level- Metal-Casting Abutment



Labside



Placement of Metal-Casting Abutment

Completed custom abutment

Fabrication of positioning jig

[Single Unit]





Chairside

Metal framework



Final prosthesis



Insertion of custom abutment using positioning jig

Wax-up



Insertion of final prosthesis and occlusal adjustment

# Fixture Level [Pick-up Type]- Temporary Abutment

[Single Unit]



<Using Temporary Abutment>



Considering the opposing teeth before seating the Temporary Abutment, trim off the abutment if needed and complete the Temporary Abutment prosthesis with direct resin.

# **Prosthetic Procedure 3**

Impression Technique and Restoration Selection



# Abutment Level [Transfer Type]- Screw Abutment

[Multiple Units]



Chairside







Select and seat an appropriate Screw Abutment with delivery holder.









Placement of impression copings



Injecting impression material







Impression taking

Placen

Placement of comfort cap on Screw Abutment

# Abutment Level [Transfer Type]- Screw Abutment

[Multiple Units]

#### Laboratory Procedure



#### Labside



Connecting impression coping with Screw Abutment analog



Fabrication of master cast



Positioning impression coping and

Removal of impression coping



Consider the distance with opposing teeth, then trim cylinder to its appropriate height.



Connect the plastic bar in the middle of trimmed Screw Abutment to help support the wax pattern. Wax pattern may have shrinkage.



Soft tissue model

Connect the Screw Abutment cylinder then tighten it with ti-retaining screw.



Wax-up

# Abutment Level [Transfer Type]- Screw Abutment

[Multiple Units]







Metal framework

Removal of lip remnant in the interior of metal framework using reamer

Completion of metal framework





Completion of final prosthesis

Insertion of final prosthesis and occlusal adjustment. Tighten with ti-retaining screw (20N·cm).

# **Cementation Repair Method (SCRP)**

[Screw & Cement Retained Prosthesis]

#### In Light of Implant Prosthesis:

• A screw type restoration helps to simplify prosthesis repair, including insertion and removal of the prosthesis if necessary.

• Cement type restoration tend to have a stable occlusion and may enhance the adaptability. However the weak point is that it cannot be removed after permanent cementation.

• A dual abutment can be cemented or screw retained.

#### In Case of Screw Loosening or if Prosthesis Repair is Needed



In case of the following:

screw loosing or prosthesis repair



In order to unscrew, form access hole on

the occlusal surface with bur.



Unscrew, then remove the prosthesis from the oral cavity.



Both cemented prosthesis and

abutment are removed.



Finish the repair then seat it inside the oral cavity.



Fill the access hole with cotton.

Fill the access hole with resin.



Final prosthesis



[Screw & Cement Retained Prosthesis]

#### Separation of Prosthesis with Abutment due to Cement Loss







Remove the screw completely with square driver and remove prosthesis from the patient's mouth.

Apply cement to the prosthesis.

Place it back into the patient's mouth.





Tighten the prosthesis with 20N·cm with a screw driver.

After the cement setting, unscrew and remove the excessive cement.

Finish the repair and seat it inside the patient's mouth.

#### Adding to the Interproximal Contact Surface due to Prosthesis Loosening







Prosthesis loosening due to contact loosening.

Form access hole using bur.

Unscrew, then remove the cemented





prepared under space.



Position the prosthesis in the oral cavity and tighten the screw with 20N·cm, then fill up the access hole.



Contact adding with resin on the















Insert the prosthesis in the oral cavity and screw it in afterwards perform light curing. And then polish the contact area. It is recommended that the abutment screw is retightened after 15 minutes.









# **Prosthetic Procedure 4**

Impression Technique and Restoration Selection

#### Overdenture Procedure Mini Ball / Magnetic Attachment

Abutment Level Impression



# **Mini Ball Attachment**



Socket spacer

Fabrication of denture with conventional method

# **Mini Ball Attachment**



Chairside



Secure spaces for the female sockets.



Connect the female sockets to the Mini Ball Abutments in the intra-oral.



Position the denture in the oral cavity and

Case 2







Connect the female sockets to the Mini Ball Abutments in the intra-oral.



Create holes for placement

of female sockets.

Apply the resin into the holes and wait until it is completely set.



is completed.



Female sockets are placed in the denture.



Apply small amount of the resin into the secured area.



After polishing, the overdenture is completed.

Examine the interference between inner surface of the holes and the female sockets.



Apply resin around the female sockets.

# **Angled Mini Ball Attachment**









Secure spaces for the female sockets.



Apply small amount of the resin into the secured area.



After polishing, the overdenture is completed.

Angled Mini Ball Abutments in the intra-oral.



Female sockets are placed in the denture.





# **Angled Mini Ball Attachment**



#### Chairside



of female sockets.





Angled Mini Ball Abutments in the intra-oral.



Female sockets are placed in the denture.

# **Magnetic Attachment**

#### Chairside





tighten it with 20N·cm.



Implant keepers connected with the fixtures





Position the Magnetic Assay on the implant keeper.

#### Case 1





wait until the resin is completely set.



Examine the interference between inner

divot of the denture and the magnets.

Magnetic Assays are placed in the denture.



Apply resin on the divot of the

denture's inner surface.



Apply some of resin around the Magnetic Assays.



After the resin is completely set, remove excess. After polishing, the overdenture is completed.





Examine the interference between inner surface of the holes and the female sockets.



Apply resin around the female sockets.



until it is completely set.

After polishing, the overdenture is completed.

# **Magnetic Attachment**

#### Case 2



Create holes for the placement of the magnets.



Wait until the resin is completely set.



After setting, remove denture from the mouth.



Position the denture in the mouth

and apply small amount of resin into

the hole.

Add the resin around the magnets.

# **NR Líne**



After polishing, the overdenture is completed.

# DENTIUM LONG-TERM CLINICAL DATA







2002.05.17 Pre-op



2002.09.04

Post-op

2003.03.15 Final prosthesis





2008.04.14 5 years



11 years

over vears Long term data

----- 11 YEARS ------

OVER A **DECADE** OF COMMITMENT TO THE BEST PRODUCTS FOR DENTISTS AND PATIENTS

